









Doc. Nr. TDS_1-100

Version: 2024-01

1K CLEARCOAT
1-100

Eurolux 1K Clearcoat 1-100 is a very fast drying Acrylic Clearcoat that requires no hardener to cure. Provides a high-quality finish, film hardness, gasoline resistance and UV protection. The 1K Clearcoat can be applied with professional spray gun equipment when diluted till 30% thinner, however with no or less dilution it's also ideal for touch-up application or to be filled into aerosols.

	Mixing ratio (by volume), at 20°C	100% 1K Clearcoat 1-100 0 – 30% AC Thinner 3-50 Std / 3-51 Fast
	Potlife	-
	Sprayviscosity, DIN 4, at 20°C	17 – 20 s
	Application method	1,3 – 1,4 mm 2,0 – 2,5 bar
	Number of spraycoats	2; Film thickness 10 – 20 µm
	Flash off at 20°C	2 - 3 min
	Drying time at 20°C:	30 min
	Theoretical coverage	23 - 27 m²/l (10 µm dry film thickness)
	VOC-regulation	VOC-compliant 2004/42/IIIB(e)(840)<840
	Storage	Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. Storage temperature above 3°C.
	Shelf-life	4 years

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.