



Doc. Nr. TDS_1-110

Version: 2023

2K CLEARCOAT 1-110

<p>Eurolux 2K Clearcoat 1-110 is a quick drying, easy to apply, non-yellowing clearcoat with excellent chemical and mechanical properties. Strong UV-protection. Suitable for car and truck repair as a finish topcoat. Air drying and forced drying. Provides a long-term surface protection and has excellent adhesion on solvent borne and waterborne basecoats. Only for professional use.</p>	
<p>Mixing ratio (by volume), at 20°C</p>	<p>100% 2K Clearcoat 1-110 50% 2K Universal Hardener 2-110 Std / 2-111 Fast 0 – 5% 2K Thinner 3-50 Std / 3-51 Fast</p>
<p>Potlife</p>	<p>1 hr</p>
<p>Sprayviscosity, DIN 4, at 20°C</p>	<p>17 – 20 s</p>
<p>Application method</p>	<p>1,3 – 1,5 mm 2,5 – 3,5 bar</p>
<p>Number of spraycoats</p>	<p>2; Film thickness 40 – 60 µm</p>
<p>Flash off at 20°C</p>	<p>5 - 10 min</p>
<p>Drying time at 20°C: 60°C:</p>	<p>6 – 8 hr 25 – 35 min</p>
<p>Theoretical coverage</p>	<p>8-9 m²/l (50 µm dry film thickness)</p>
<p>VOC-regulation</p>	<p>VOC-compliant 2004/42/IB(e)(840)630</p>
<p>Storage</p>	<p>Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. Storage temperature above 3°C.</p>
<p>Shelf-life</p>	<p>4 years</p>
<p>The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.</p>	