









Doc. Nr. TDS_1-620

Version: 2024_01

2K CLEARCOAT MATT

1-620

Eurolux 2K Clearcoat 1-620 with matt effect is a quick drying, non-yellowing clearcoat with excellent chemical and mechanical properties. The clearcoat has a beautiful mat effect without clouding. Strong UV-protection. Suitable for car and truck repair as a finish topcoat. Air drying and forced drying. Provides a long-term surface protection and has excellent adhesion on solvent borne and waterborne basecoats. Only for professional use.

	Mixing ratio (by volume), at 20°C	100% 2K Clearcoat 1-620 50% 2K Universal Hardener 2-900 Std / 2-901 Fast 10 – 15% 2K Thinner 3-50 Std / 3-51 Fast / 3-52 Slow
	Potlife	1 hr
	Sprayviscosity, DIN 4, at 20°C	17 – 20 s
	Application method	1,3 – 1,4 mm 2,0 – 2,5 bar
	Number of spraycoats	2; Film thickness 40 – 60 µm
	Flash off at 20°C	5 - 10 min
	Drying time at 20°C: 60°C:	12 hr 35 min
	Theoretical coverage	10-12 m²/l (50 µm dry film thickness)
	VOC-regulation	VOC-compliant 2004/42/IIIB(e)(840)600
	Storage	Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. Storage temperature above 3°C.
	Shelf-life	4 years

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.