



Doc. Nr. TDS_4-100







Version: 2024_01

1K ACRYLIC PRIMER 4-100

Eurolux 4-100 is a one-component high build Acrylic Primer Filler for car and truck repair. The product is fast drying, has high filling and smooth sanding properties. Possible to coat over with Eurolux 2K Topcoats and 1K Basecoat.

Colour: Grey.

Only for professional use.

	Mixing ratio (by volume)	100% 1K Acrylic Primer 4-100 0 – 30% AC Thinner 3-50
	Sprayviscosity, DIN 4, at 20°C	Airless: 30 – 100 s Pressure airspray: 20 – 30 s
	Application method	By roller or by brush Airless/Airmix: 0,28 – 0,33 mm. 100 - 120 bar Pressure Airspray: 1,4 – 1,8 mm. 1,5 – 2,0 bar
	Number of spraycoats	2 - 3; Film thickness 100 – 180 µm
	Flash off at 20°C	5 - 10 min
	Drying time at 20°C: 60°C:	2 -3 hr 20 min
	Theoretical coverage	7 - 8 m²/l (60 µm dry film thickness)
	VOC-regulation	VOC-compliant 2004/42/IIIB(c)(540)<540
	Storage	Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry, cool and well ventilated place. Storage temperature above 3°C.
	Shelf-life	3 years

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.